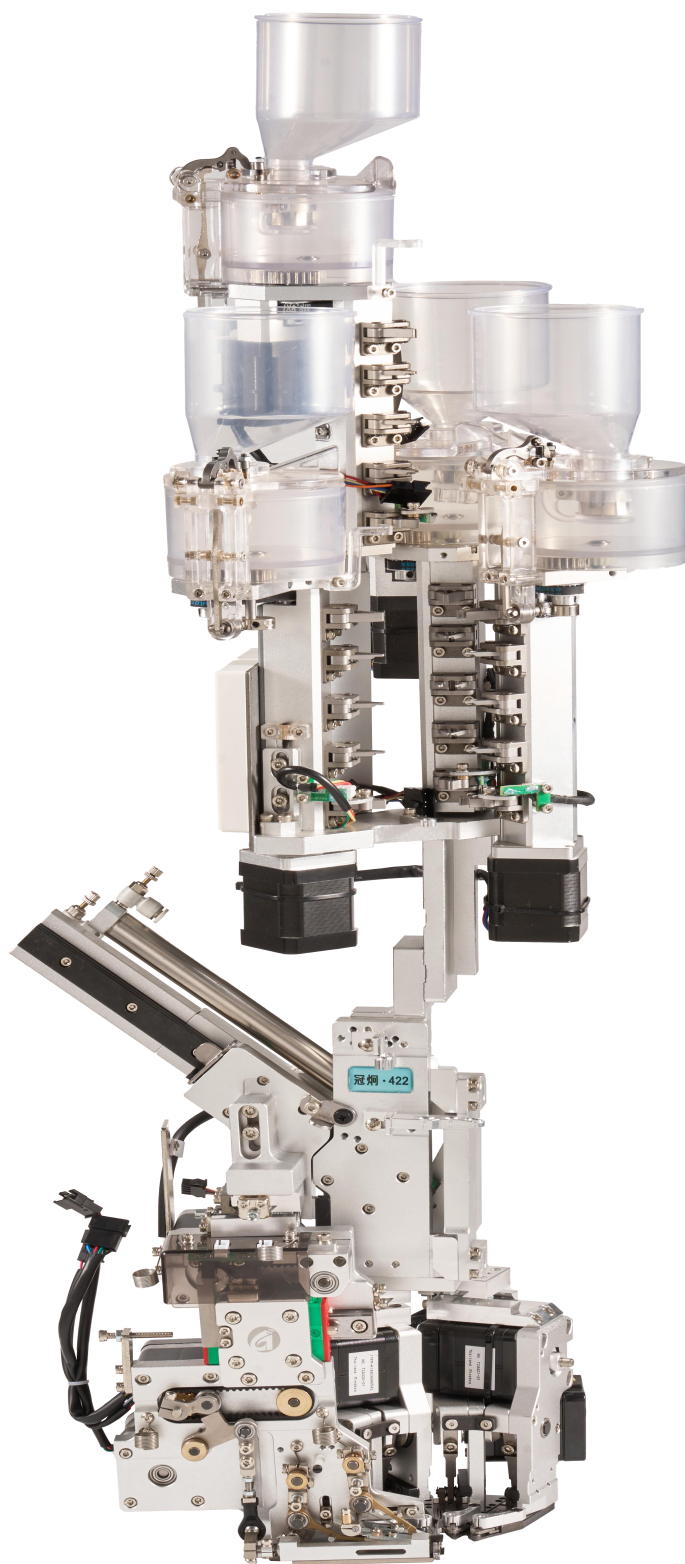
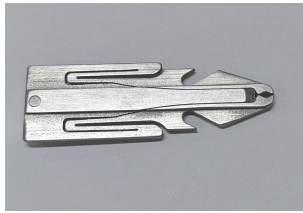
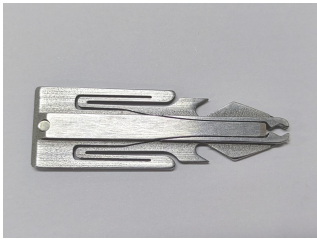
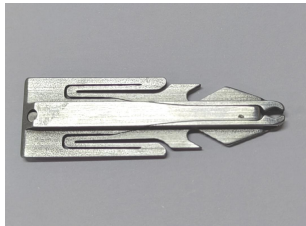


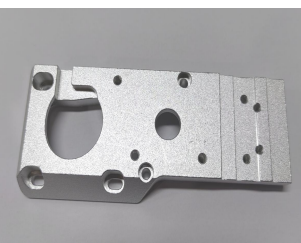
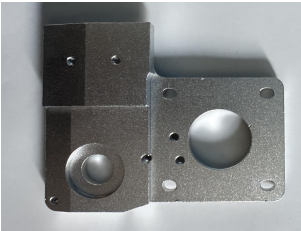
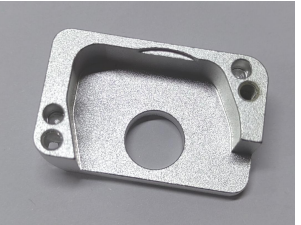
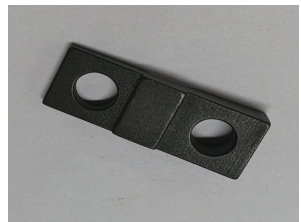
S422 PART LIST

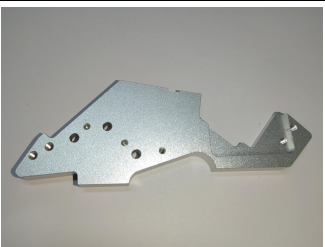


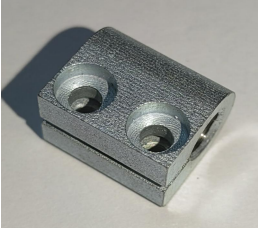
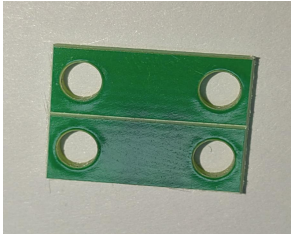
序号 Item	物料名称 Name	代码 Code	方向 Direction	图片 Picture
1	422底板 422 beads board	S422.1-11	L/R	
2	422推车 422 beads pusher	S422.1-08	Parts	
	推车轴承销 Bead pusher pin	S2008.1-13		
	轴承: MF63ZZ Bearing: MF63ZZ			
3	四珠过珠定位块 (1.7圆珠) Four bead location (1.7 round bead)	S422.1-06	L/R	
4	四珠过珠定位块 (2.0圆珠) Four bead location (2.0 round bead)	S422.1-06	L/R	

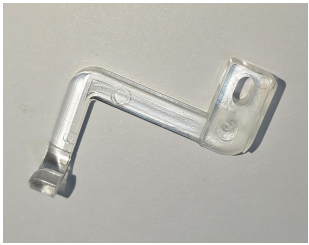
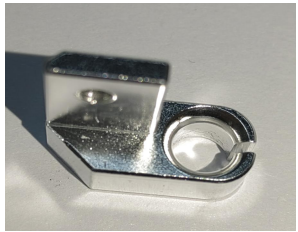
5	四珠过珠定位块（2.5圆珠） Four bead location (2.5 round bead)	S422.1-06	L/R	
6	四珠过珠定位块（3.0泡珠） Four bead location (3.0 pearl bead)	S422.1-06	L/R	
7	四珠过珠定位块（4.0泡珠） Four bead location (4.0 pearl bead)	S422.1-06	L/R	
8	四珠过珠定位块（3*6长泡珠） Four bead location (3*6 pearl bead)	S422.1-06	L/R	
9	四珠过珠定位块（钻石珠） Four bead location (Diamond bead)	S422.1-06	L/R	
10	四珠过珠定位块（3.0管珠） Four bead location (3.0 tube bead)	S422.1-06	L/R	
11	四珠过珠定位块（4.0管珠） Four bead location (4.0 tube bead)	S422.1-06	L/R	

12	422散珠夹头组件（1.7圆珠） Bead pusher outside (1.7round bead)	S422.1-07		
13	422散珠夹头组件（圆珠） Bead pusher outside (round bead)	S422.1-07		
14	422散珠夹头组件（管珠） Bead pusher outside (tube bead)	S422.1-07		
15	422散珠夹头组件（泡珠） Bead pusher outside (pearl bead)	S422.1-07		
16	422散珠夹头组件（钻石珠） Bead pusher outside (diamond bead)	S422.1-07		
17	422散珠夹头组件（3*6泡珠） Bead pusher outside (3*6pearl bead)	S422.1-07		
18	422推车导向块 422 Bead pusher guide block	S422.1-09		

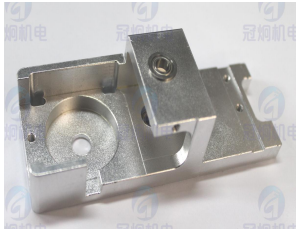
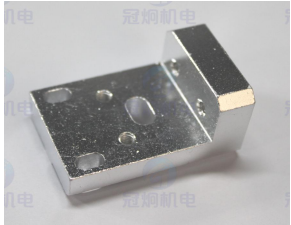
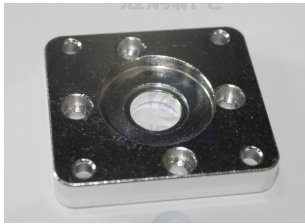
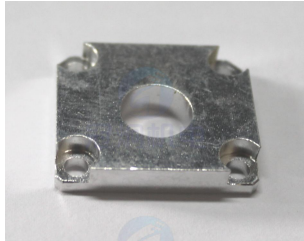
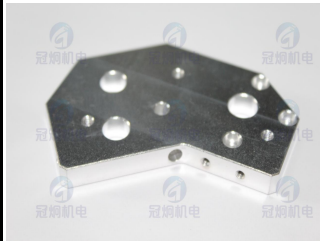
19	422拨叉轴 422 shift fork shaft	S422.1-10		
20	422拨珠电机座1 422 shift fork motor base 1	S422.1-01	L/R	
21	422拨珠电机座2 422 shift fork motor base 2	S422.1-02	L/R	
22	422轴承座1 422 bearing base 1	S422.1-03	L/R	
23	422轴承座2 422 bearing base 2	S422.1-04	L/R	
24	422散珠连接块 422 bead connection block	S422.1-05	L/R	
25	422下端板垫块 422 down part crush	S422.1-12		

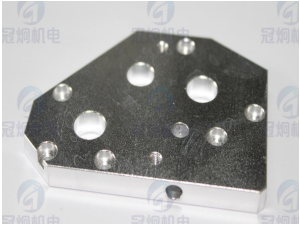
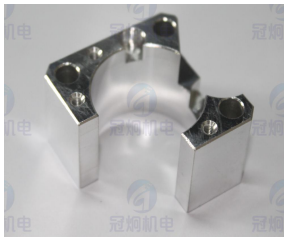
26	412AB珠挡块 412 AB bead block	S302.4-42	L/R	
27	412下端板 412 down part	S412.4-01	L/R	
28	拨叉内 Shift fork inside	S2008.1-09		
29	齿夹定位圈 Teeth clamp position circle	S1001.4-18		
30	导轨座固定块 Guide base fixed block	S2006.3-15	L/R	
31	S302磁铁感应片1 S302 magnet sensor 1	S302.4-12	L/R	
32	S302磁铁感应片2 S302 magnet sensor 2	S302.4-13	L/R	

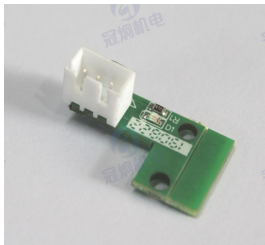
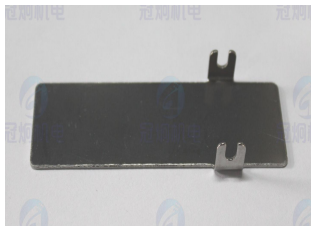
33	S302磁铁感应片3 S302 magnet sensor 3	S302.4-14	L/R	
34	固定座2调节板 Fixed base 2 adjustment board	S302.4-36		
35	固定座2调节支撑板 Fixed base 2 adjustment support	S302.4-37		
36	连接轴套 Connection axle jacket	JP507M1-1		
37	小调节块 Small adjustment block	S2001.3-06		
38	302霍尔板垫块 312 hall cushion block			
39	412钢丝挡块 412 stell wire block	S412.4-03		

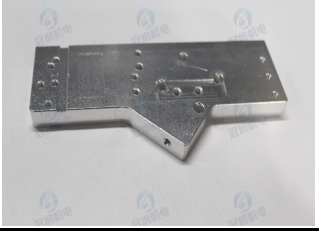
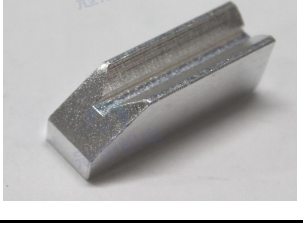
40	312钢丝挡块 312 stell wire block	S312.4-09		
41	412钢丝护套 412 stell wire jacket	S412.4-07	L/R	
42	202钢丝护套2 202 stell wire jacket2	S2008.2-07		
43	三珠钢丝护套2 Three bead stell wire jacket 2	S312.4-03	L/R	
44	护套调节块 Jacket adjustment block	S2006.3-13	L/R	
45	外拨叉轴 Shift fork pin (outside)	S2008.1-11		
46	推车导向块薄 Bead pusher guide block (thin)	S2008.1-12		

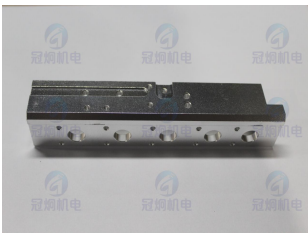
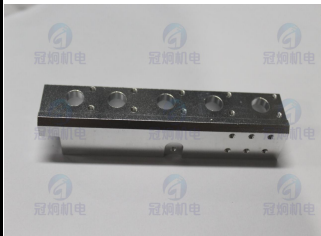
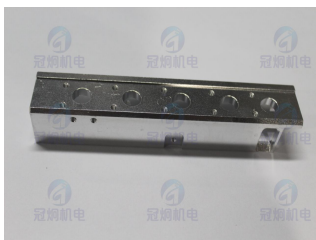
47	推车轴承销 Bead pusher pin	S2008.1-13		
48	双开关安装板 Dual bead switch keyboard	S312.4-08		
49	412固定座调节板 412 fixed base adjustment board	S412.4-02		
50	拨珠电机座外 Shift fork motor base (outside)	S2008.1-02	L/R	
51	同步带盖板 Belt pulley cover	S2008.1-16		
52	312散珠连接块 312 Bead connection block	S312.1-5	L/R	
53	散珠连接块 Bead connection block	S2008.1-19	L/R	

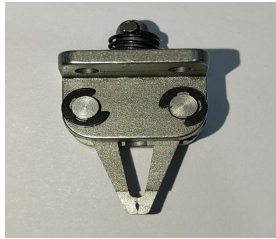
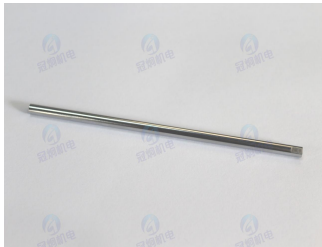
54	S2006拔珠电机座 S2006 Shift fork motor base	S2006.1-02L	L/R	
55	S2006同步带盖板 S2006 Pulley cover	S2006.1-04		
56	双珠推车导向块 Dual bead pusher guide block	S2004.1-08		
57	312外散珠连接块 312 bead connection block(outside)	S312.1-03		
58	S302选珠电机座 S302 option motor base	S302.4-01	L/R	
59	S302固定座下端板 S302 fixed base down part	S302.4-02		
60	S302固定座上端板1 S302 fixed base upper part 1	S302.4-05	L/R	

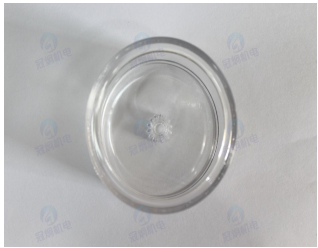
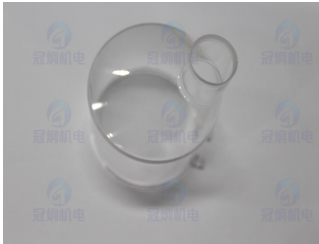
61	S302固定座上端板2 S302 fixed base upper part 2	S302.4-06	L/R	
62	S302固定座上端板3 S302 fixed base upper part 3	S302.4-07	L/R	
63	S302电机垫块 S302 motor cushion	S302.4-08	L/R	
64	S302调节连接块1 S302 adjusment connection block 1	S302.4-10	L/R	
65	S302调节连接块2 S302 adjusment connection block 2	S302.4-11	L/R	
66	S302固定座连接块1 S302 fixed base connection block 1	S302.4-16	L/R	
67	S302固定座连接块2 S302 fixed base connection block 2	S302.4-17	L/R	

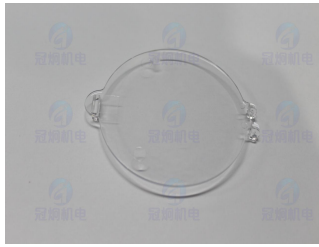
68	S302霍尔板(加厚) S302 hall sensor	S302.4-40	L/R	
69	霍尔板 Hall sensor	S1001.4-19	L/R	
70	三珠固定座盖板1 Three bead fixed base cover 1	S302.4-30		
71	固定座盖板 Fixed base cover	S2006.4-16		
72	固定座2调节支撑板 Adjustment support of fixed base 2	S302.4-37		
73	带轮罩盖 Pulley cover	S2008.1-17		
74	霍尔安装块 Hall installtion blocok	S1001.4-20		

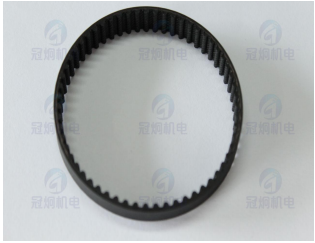
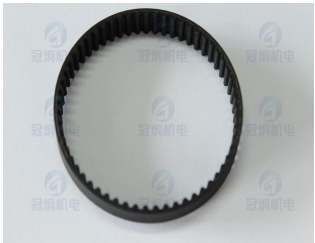
75	24齿齿轮 24 teeth wheel	S2006.1-05		
76	S2006垫条A S2006 Bead stripe A	S2006.3-01	L/R	
77	S2006垫条B S2006 Bead stripe B	S2006.3-02	L/R	
78	S2006升降导轨座 S2006Lifting guide base	S2006.3-03	L/R	
79	S2006升降固定板 S2006Lifting fixed board	S2006.3-04	L/R	
80	限位块A Limited block A	S2006.3-11		
81	摆杆固定轴 Shaft	S1001.1-09		

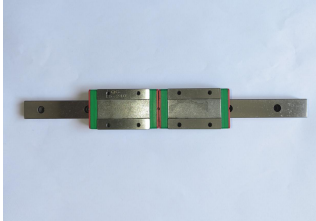
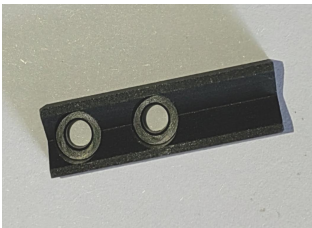
82	被动带轮组件 (24齿) Positive belt pulley (24 teeth)	S2006.1-05	24齿 24 teeth	
83	主动带轮组件 Active belt pulley	S1001.1.1	17齿 17 teeth	
84	主动抱紧带轮组件 Active belt pulley set	5GG00110		
85	带轮抱紧块 Belt pulley blcok	5GG00111		
86	S302选珠固定座1 S302 Bead option fixed base 1	S302.4-03	L/R	
87	S302选珠固定座2 S302 Bead option fixed base 2	S302.4-04	L/R	
88	S302选珠固定座3 S302 Bead option fixed base 3	S302.4-09	L/R	

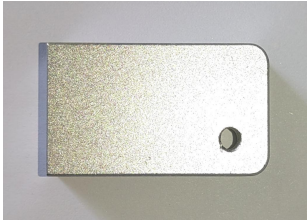
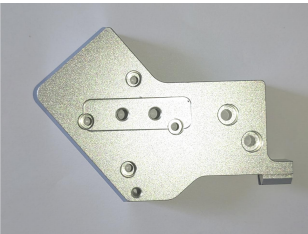
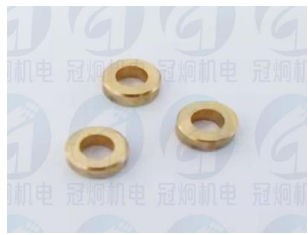
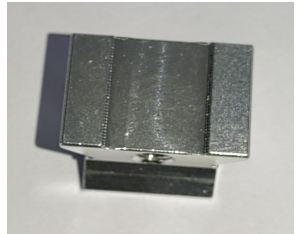
89	三珠上夹子组件 Three bead upper clamp set			
90	三珠夹子组件 Three bead clamp set			
91	三珠检测夹组件 Three bead detecting clamp set			
92	S2006选珠凸轮轴 S2006 Bead option cam bearing	S2006.4-04		
93	S2006选珠凸轮 S2006 Bead option cam	S2006.4-12		
94	S2006检测凸轮 S2006 Test cam	S2006.4-13		
95	气缸固定销II Air cylinder pin II	S1001.3-10		

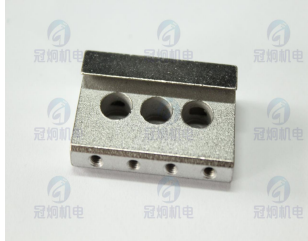
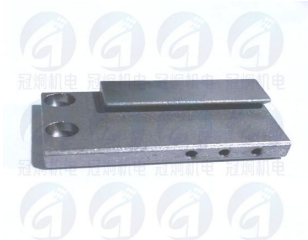
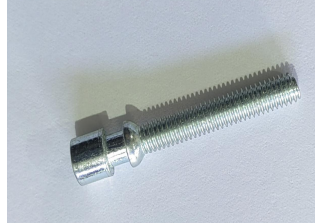
96	齿夹拉簧销 Teeth clamp spring pin	S1001.4-16		
97	料杯 Bead cup	S2006.4.1		
98	盖板凸轮 Cover cam	S2006.4-19		
99	21齿齿轮 21 teeth wheel	S1001.5-02		
100	料杯转动销 Bead cup pin	S1001.5-04		
101	料斗 Hopper	S1001.5-12		
102	斜料斗 Oblique hopper	S302.4-33		

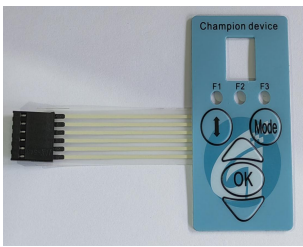
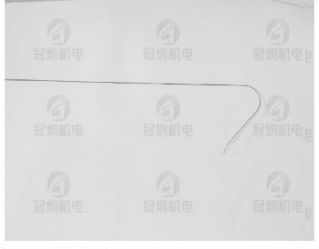
103	料斗盖 Hopper cover	S302.4-34	old version	
104	料斗盖组件 Hopper cover set	S302.4-44		
105	三珠料杯组件2 Three bead cup set 2		L/R	
106	三珠料杯组件3 Three bead cup set 3		L/R	
107	同步皮带:3M-144-4.5 Belt:3M-144-4.5			
108	同步皮带:3M-102-4.5 Belt:3M-102-4.5			
109	同步皮带:3M-96-4.5 Belt:3M-96-4.5			

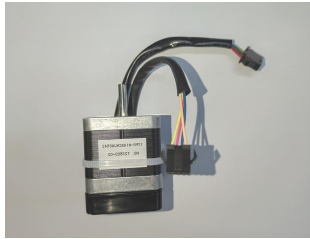
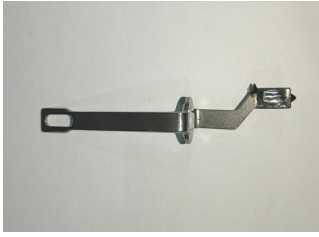
110	同步皮带:3M-126-4.5 Belt:3M-126-4.5			
111	同步皮带:3M-138-4.5 Belt:3M-138-4.5			
112	轴承: MF105ZZ Bearing: MF105ZZ			
113	轴承: MF63ZZ Bearing: MF63ZZ			
114	轴承: MF95ZZ Bearing: MF95ZZ			
115	SJPX301进给轮轴（加长） SJPX301 Shaft (long)	SJPX301-8B		
116	气缸:CJ2B16-120-B Cylinder:CJ2B16-120-B			

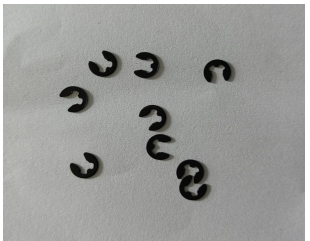
117	调节阀: ASL4-M5 Valve: ASL4-M5			
118	气缸支架 Cylinder support	JPX6-7		
119	支撑架固定销 Support fixed pin	SJPX1.3-12		
120	2JP107限位左 2JP107 limited part L	2JP107-12L		
121	双滑块直线导轨:MGN15H-240 Guide :MGN15H-240 (length:240mm)	气缸导轨		
122	气缸固定座 Cylinder fixed base	S2006.3-20		
123	限位块C Limited block C	S2006.3-21		

124	导轨座加长块240 Guide base block 240	N20230902-02		
125	S2006升降导轨座 S2006Lifting guide base	S2006.3-03	L/R	
126	S2006升降固定板 1 S2006Lifting fixed board 1	S2006.3-17	L/R	
127	S2006升降固定板 2 S2006Lifting fixed board 2	S2006.3-18	L/R	
128	电机垫圈 Motor washer	SJPX1.4-17		
129	2JP101调节块 2JP101 Block	2JP101.1-3		
130	调节块下张紧块 Tension block for bottom block	SJPX1.1-2		

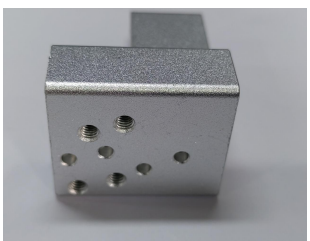
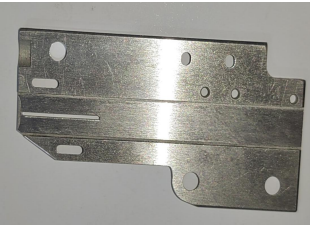
131	调节块上张紧块长 Tension block for upper block	SJPX2.1-1		
132	调节块下 Adjustment block down	S1001.2-01		
133	调节块上（正面） Upper block(front)	SJPX2.1-2		
134	2JP107调节块下 2JP107 Bottom block	2JP107-8	L/R	
135	2JP101调节螺丝 2JP101 Adjustiong screw	2JP101.1-4		
136	调节支撑板 Adjustable support	2JP101.1-1	Length: 14mm width:12m m	
137	调节支撑板(22mm) Adjustable support (2-22mm)	2JP101.1-2	Length: 17mm width:12m m	

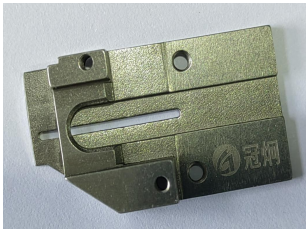
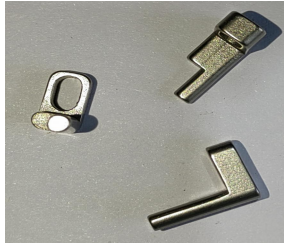
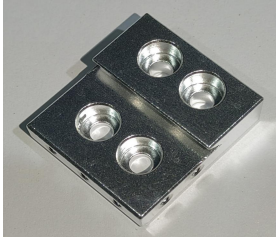
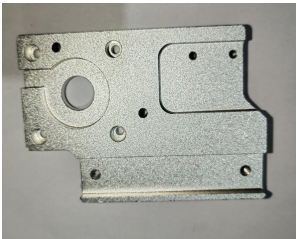
138	4JP403气缸连接块 4JP403 Connection block	4JP403.1-2		
139	散珠开关盒 Bead switch box			
140	散珠开关按键板 Bead switch keyboard			
141	散珠按键膜 Bead keyboard film			
142	下料钢丝 Stell wire	0.8*445	L/R	
143	下料钢丝 Stell wire	0.8*455	L/R	
144	下料钢丝 Stell wire	0.8*600	L/R	

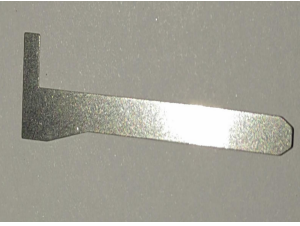
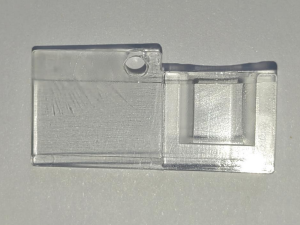
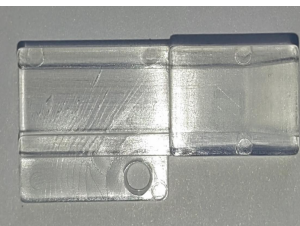
145	三珠挡珠块 Steel holder	S302.4-21	L/R	
146	闭环电机 Motor: 17PM-K148CNWA6542-19- ABZ1000LS (大豪-拨叉电机)	Old version	DAHAO	
147	闭环电机 Motor: 17K1T6542ABZS17 (大豪-拨叉电机)	New version (Replace old)	DAHAO	
148	薄款差分闭环拨片电机: 17K1-6542QABZS19-SZ (睿能-拨叉电机)		RAYNEN	
149	开环电机 Motor: 17PM-F452CNWA9102 (下料电机)			
150	开环电机Motor: 17PM-F452CNWA8073 (下料电机)			
151	散珠压脚左高速机 Bead device high speed pressure feet L	S2006-1L	L	

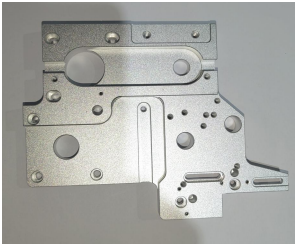
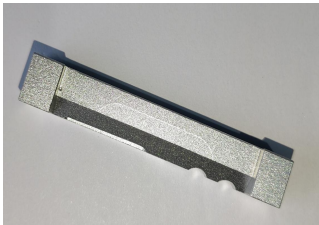
152	散珠压脚右高速机 Bead device high speed pressure feet R	S2006-1R	R	
153	C型开口挡圈 3 C type lock 3	Size: 3/4/5		
154	垫条A（盘带） Bead stripe A（tapping device）	19.5MM	L/R	
155	垫条B（盘带） Bead stripe B（tapping device）	12.8MM	L/R	

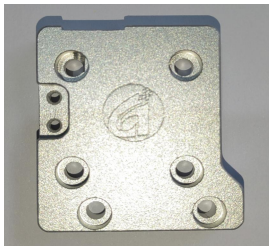
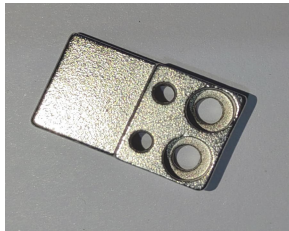
S422 SEQUIN PART LIST(2J1Z06-01)

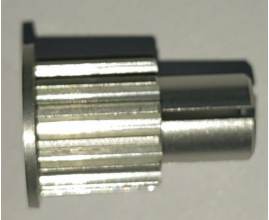
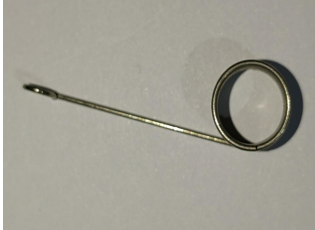
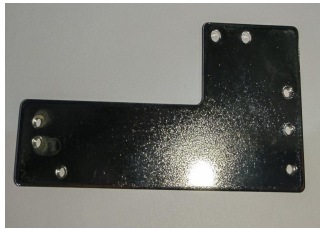
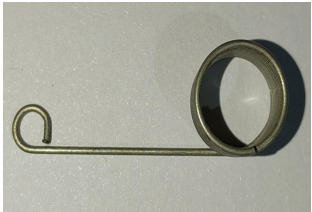
序号 Item.	产品名称 Part name	代码 Code	方向 Direction	图片 Picture
1	金片头连接块（配双提升） Blcok	2J1Z06-25	L/R	
2	2J1Z06底刀 2J1Z06 Bottom knife	2J1Z06-30	L/R	

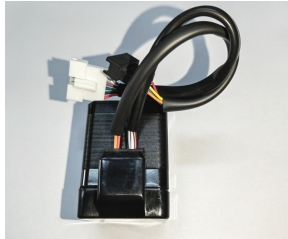
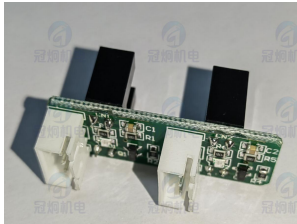
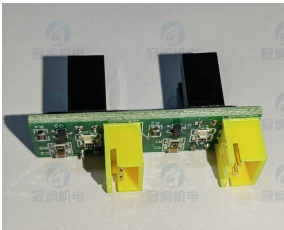
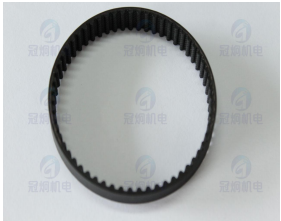
3	2J1Z06上组合定刀 2J1Z06 Upper cutter	2J1Z06-04	L/R	
4	2J1Z06上导片板 Upper guide(2/3/4/5/7)	2J1Z06-21	L/R	
5	2J1Z06下导片板 Down guide(2/3/4/5/7/9)	2J1Z06-05	L/R	
6	拨叉挡块 Blcok	3JP01-21	L/R	
7	调节块上 Upper block	2J1Z06-17		
8	调节块上（正面） Upper block(front)	2J1Z06-18		
9	2J1Z06退避电机座 Motor base	2J1Z06-20	L/R	

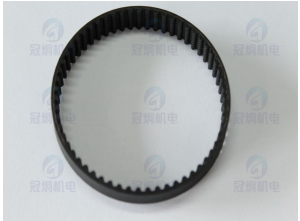
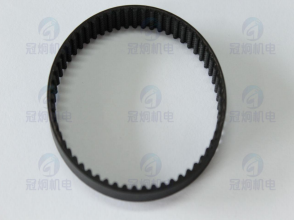
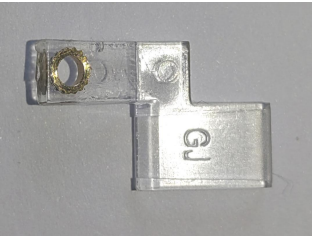
10	进给轮轴 Shaft	2J1Z06-06		
11	进给轮轴 (34) Shaft (34)	2J1Z05-11		
12	新绣后压片簧 Fressure sping	2J1Z01-36		
13	2J1Z06下导片槽9.5 Guide 9.5	2J1Z06-10	L/R	
14	2J1Z06下导片槽5.5 Guide 5.5	2J1Z06-22	L/R	
15	8JP拨片连杆轴B Rod B	8JP01.1.4-14		
16	连杆挡圈 Ring	SJPX1.6-13		

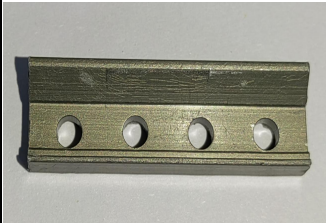
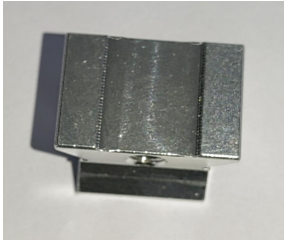
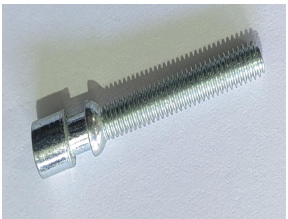
17	限位挡圈 Ring	SJPX1.6-14		
18	JP507B同步带轮 Belt wheel	JP507B-3		
19	2J1Z06电机座 Motor base	2J1Z06-27	L/R	
20	2J2Z切片连杆B Cutting rod B	2J2Z01.1-04		
21	2J1Z刀轴夹头 Clamp	2J1Z01-9		
22	动刀座 Knife base	800SDX_316	L/R	
23	2J1Z02从动轮座 Base	2J1Z02-02		

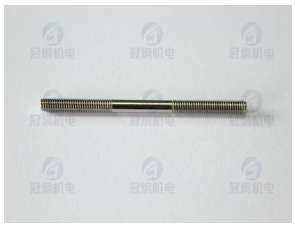
24	2J1Z02电机座连接板 Board	2J1Z02-14	L/R	
25	2J1Z02同步带托板 Board	2J1Z02-04		
26	2J1Z02张紧轮轴 Shaft	2J1Z02-05		
27	2J1Z02双光耦安装座 Base	2J1Z02-11		
28	2J1Z06行程17光耦感应片 Sensor film	2J1Z06-02		
29	2J1Z张紧轮A Wheel A	2J1Z01-13		
30	2J1Z压板 Board	2J1Z01-21		

31	2J1Z带轮组件 Belt wheel part	2J1Z01.2		
32	2J1Z02双光耦罩盖 Sensor cover	2J1Z02-12	L/R	
33	固定板 Fixed board	2J1Z02-15		
34	过片弹簧圈 Ring	2J1Z02-16		
35	2J1Z02开关安装板 Board	2J1Z02-17		
36	过片弹簧圈 Spring	2J1Z02-19		
37	导轨: LEGH15CA-72定制导轨 Guide: LEGH15CA-72定制导轨			

38	电机: 17K1D7905ABG27 Motor:17K1D7905ABG27 (切片送片闭环电机)	DAHAO system		
39	电机: 17K1D7905QABG27 Motor:17K1D7905QABG27 (切片送片闭环电机)	RAYNEN system		
40	电机: 42H040H-2004-005 Motor:42H040H-2004-005 (开环B送片电机)			
41	电机: 17PM-K440CNWA8471 Motor:17PM-K440CNWA8471 (切换电机)			
42	双光耦DZ-H-V3 左白 Double sensor DZ-H-V3 (white)		L	
43	双光耦SL-H-V5 右黄 Double sensor SL-H-V5 (yellow)		R	
44	同步带: S3M-180-5 Belt: S3M-180-5			

45	同步带: S3M-159-5 Belt: S3M-159-5			
46	同步皮带:S3M-147-10 Belt:S3M-147-10			
47	2J1Z01-32L 导片槽 Plastic sequin guide	2J1Z01-32	L/R	
48	上动刀 Upper big knife length: 33.5mm	2J1Z02-18	L/R	
49	前拨叉 Front fork (yellow)	SJPX1.4-14	L/R	
50	后拨叉 Back fork (yellow)	SJPX1.4-15	L/R	
51	动刀 Cutter	SJPX1.4-19	L/R	

52	动刀轴 Knife shaft	SJPX1.4-16		
53	2JP101调节支撑板(M4) M4 adjustable support Length: 14mm width:12mm	2JP101.1-1		
54	2JP101调节支撑板(2-22mm) adjustable support(2-22mm,) Length: 17mm width:12mm	2JP101.1-2		
55	调节块上张紧块长 Tension block for upper block length:40mm For upper block(front)	SJPX2.1-1		
56	调节块上张紧块 Tension block for upper block	SJPX1.1-4		
57	2JP101调节块(M4) 2JP101 Block(M4)	2JP101.1-6		
58	调节螺丝(M4) Adjusting screw short (M4)	2JP101.1-4		

59	动刀复位座 Movable block	2J1Z06-08		
60	调节螺丝长(M4) Adjustiong screw long (M4)	2JP101.1-5		
61	电机垫圈 Motor washer	SJPX1.4-17		
62	杆端关节轴承 SI3P/K Rod end bearing			
63	双头螺柱M3X25 Screwed rod:M3X25			
64	压片簧夹头组件 Sequin press fixer set			
65	前摆杆 Swing level	SJPX1.4-30	L/R	

66	拨叉连接销 Fork pin	SJPX1.4-32		
67	拨叉隔圈 Fork spacer	SJPX1.4-33		
68	2JP110M前拨叉复位簧 2JP110M Fork return spring	2JP110M-7	L/R	
69	后拨叉复位簧 Back fork return spring	SJPX1.4-38	L/R	
70	过片弹簧圈 Spring	SJPX1.4-35		
71	摆杆复位簧 Shift return spring	SJPX1.4-36	L/R	
72	刀轴垫圈 Washer	SJPX1.4-45		

73	拨片连杆B Rod B	SJPX1.6-8		
74	拨片连杆A Rod A	SJPX1.6-7		
75	压片簧定位块 Block for sequin press	SJPX1.4-6		
76	压片簧固定杆B Rod for sequin press	SJPX1.4-9B		
77	导片杆套 Guide bar set	SJPX1.4-7		
78	2JP302M电机垫块 Block	2JP302M.1-10		
79	导片杆 Guide bar	SJPX1.4-8		

80	前压片簧 Front sequin press	SJPX1.4-22		
81	挡块固定螺母 Square nut	SJPX1.4-39		
82	固定杆扭簧 Torsional spring	SJPX1.4-39	L/R	
83	张紧弹簧 Tension spring	SX-41		
84	2JP302M连杆销 2JP302M cutting pin	2JP302M.1-13B		
85	2JP101M切片连杆A Rod A for sequin cutting	2JP101M-01		
86	2JP101M切片连杆A 组件 Rod A for sequin cutting part		L/R	

87	2JP302M连杆A 2JP302M rod A	2JP302M.1-12		
88	JP507M连杆B JP507M rod B	JP507M-21		
89	拨叉摆杆挡圈 Fokr rod ring	SJPX301-11		
90	连接螺钉销 Pin	SJPX1.6-12		
91	轴承销 Pin	2JP101M-03		