



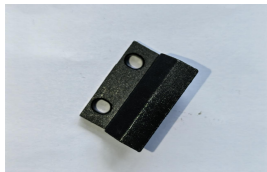
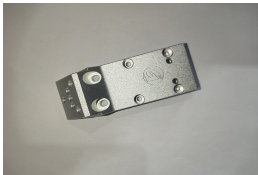
CHAMPION DEVICE

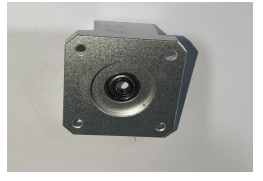
2JP102M1-02 PART LIST

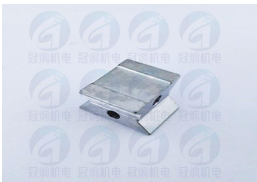
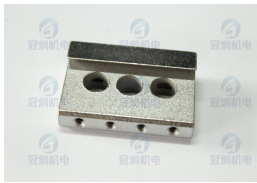


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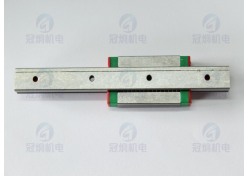
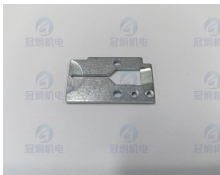
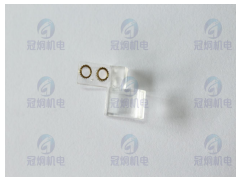
序号 Item.	物料代码 Material code	图片 Picture	方向 Direction	名称 Name
1	2JP102M-22		L/R	前摆杆复位簧 Front shift return spring
2	2JP102M-14		L/R	后摆杆复位簧 Back shift return spring
3	SJPX1.3-12			支撑架固定销 Pin
4	SJPX1.6-8			拨片连杆B Rod B
5	SJPX1.6-12			连接螺钉销 Pin
6	2JP101M-03			轴承销 Pin
7	SJPX1.4-45			刀轴垫圈 Washer
8	SX10-18			带轮垫圈 Spacer

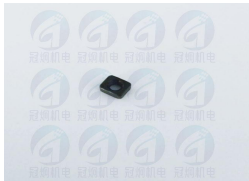
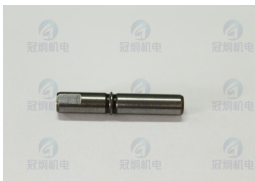
9	2JP102M-05		L/R	前摆杆 Swing level
10	S1001.1-09			摆杆固定轴 Shift rod bearing
11	2JP310M-1		L/R	2JP310M垫条 Stripe(high speed)
12	2JP302-2			2JP302导轨座 Guide base
13	SJ PX302-3		L/R	2JP302支架 Support
14	2JP302-4			2JP302限位块A Limition block A
15	2JP302-5			2JP302限位块B Limition block B
16	2JP302-6			2JP302连接块 Connection block
17	SJ PX301-6			SJ PX301气缸固定块 Air cylinde block

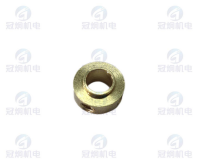
18	SX-25		L/R	限位支撑 Support
19	SJPX2.3-5			气缸固定角板 Air cylinde board
20	2JP110M-8			电机安装座 Motor fixed base
21	JP704.1-30			摆杆定位挡圈 Ring
22	2JP101.1-1			2JP101调节支撑板(M4) M4 adjustable support Length: 14mm width:12mm
23	2JP101.1-2			2JP101调节支撑板(2-22mm) adjustable support(2-22mm,) Length: 17mm width:12mm
24	SJPX1.1-4			调节块上张紧块 Tension block for upper block length:25mm
25	2JP101.1-7			调节块下 Bottom block
26	SJPX2.1-1			调节块上张紧块长 Tension block for upper block length:40mm For upper block(front)

27	2JP101.1-6			2JP101调节块(M4) 2JP101 Block(M4)
28	2JP101.1-9			调节块上(正面) Upper block(front)
29	2JP101.1-4			调节螺丝(M4) Adjustiong screw short (M4)
30	2JP101.1-5			调节螺丝长(M4) Adjustiong screw long (M4)
31	SJPX1.4-17			电机垫圈 Motor washer
32	2J1Z02-18		L/R	上动刀 Upper big knife length: 33.5mm
33	SJPX1.4-19		L/R	动刀 Cutter
34	SJPX1.4-22			前压片簧 Front sequin press
35	SJPX1.4-23			后压片簧 Back sequin ppress

36	SJPX1.4-20			SJPX1.4-20 垫片1mm Spacer 1mm
37	SJPX1.4-20			SJPX1.4-20 垫片0.5mm Spacer 0.5mm
38	SJPX1.4-20			SJPX1.4-20 垫片0.2mm Spacer 0.2mm
39				气缸: 116X105 Cylinder 16x105
40				调节阀 Valve
41				42H053H-2004-003
42				42H042H-2004B-009
43				杆端关节轴承 SI3P/K Rod end bearing
44				压片簧夹头组件 Sequin press fixer set

45				S3M-222-5
46				直线导轨 Guide MGN15H-85 (length:85mm)
47	2JP302M. 1-8			2JP302M动刀复位座 Movable block
48	JPX4.4-20			动刀复位簧(加强) Return sping for cutter
49	2J1Z05-12		L/R	2J1Z05上组合定刀 2J1Z05 Upper cutter
50	SJPX1.4-2		L/R	定刀I Bottom knife
51	2JP101.4-6		L/R	上导片板 Upper sequin guider 3mm 4mm 5mm 7mm 9mm
52	2JP101.4-7		L/R	下导片板 Bottom sequin guider 3mm 5mm 7mm 9mm
53	2JP101.4-5		L/R	导片槽 Guider gloove

54	SJPX1.4-6			压片簧定位块 Block for sequin press
55	SJPX1.4-7			导片杆套 Guide bar set
56	SJPX1.4-8			导片杆 Guide bar
57	SJPX1.4-21			拨叉挡块 Fork stop
58	SJPX1.4-27			挡块固定螺母 Square nut
59	2J1Z05-11			进给轮轴（34） Shaft
60	SJPX1.4-30		L/R	前摆杆 Swing level
61	SJPX1.4-33			拨叉隔圈 Fork spacer
62	SJPX1.4-32			拨叉连接销 Fork pin

63	2JP110M-7		L/R	2JP110M前拨叉复位簧 2JP110M Fork return spring
64	SJPX1.4-38		L/R	后拨叉复位簧 Back fork return spring
65	SX-41			张紧弹簧 Tension spring
66	SJPX1.4-39		L/R	固定杆扭簧 Torsional spring
67	SJPX301-11			拨叉摆杆挡圈 Fork rod ring
68	SJPX1.4-14		L/R	前拨叉 Front fork (yellow)
69	SJPX1.4-15		L/R	后拨叉 Back fork (yellow)
70	SJPX1.4-35			过片弹簧圈 Spring
71	SJPX301-9			SJPX301动刀轴 Knife shaft

72	2JP302M.1-13B			2JP302M连杆销B Rod Pin B
73	2JP110M-9		L/R	2JP110M电机座 Motor base
74	2JP302M.1-4			2JP302M连杆轴 Rod bearing
75	2JP101M-01			2JP101M切片连杆A Rod A for sequin cutting
76	2JP101M-04			2JP101M连杆A 2JP101M Rod A
77	SJPX1.6-4			2JP101M切片连杆B Rob B for sequin cutting
78				2JP101M切片连杆A组件 Rod A for sequin cutting set
79	JP507B-3			JP507B同步带轮 Belt pulley

1	2JP310M-1	L/R	2JP310M垫条	B-22-1	
2	2JP302-2		2JP302导轨座	C-12-1	
3	SJPX302-3	L/R	2JP302支架	C-15-1	
4	2JP302-4		2JP302限位块A	C-36-4	
5	2JP302-5		2JP302限位块B	C-36-5	
6	2JP302-6		2JP302连接块	C-12-2	
7	SJPX301-6		SJPX301气缸固定块	C-30-5	
8	SX-25	L/R	限位支撑	H-13-4	
9	SJPX2.3-5		气缸固定角板	C-30-4	
10	2JP110M-8		电机安装座	C-06-4	
11	JP704.1-30		摆杆定位挡圈	J-04-3	