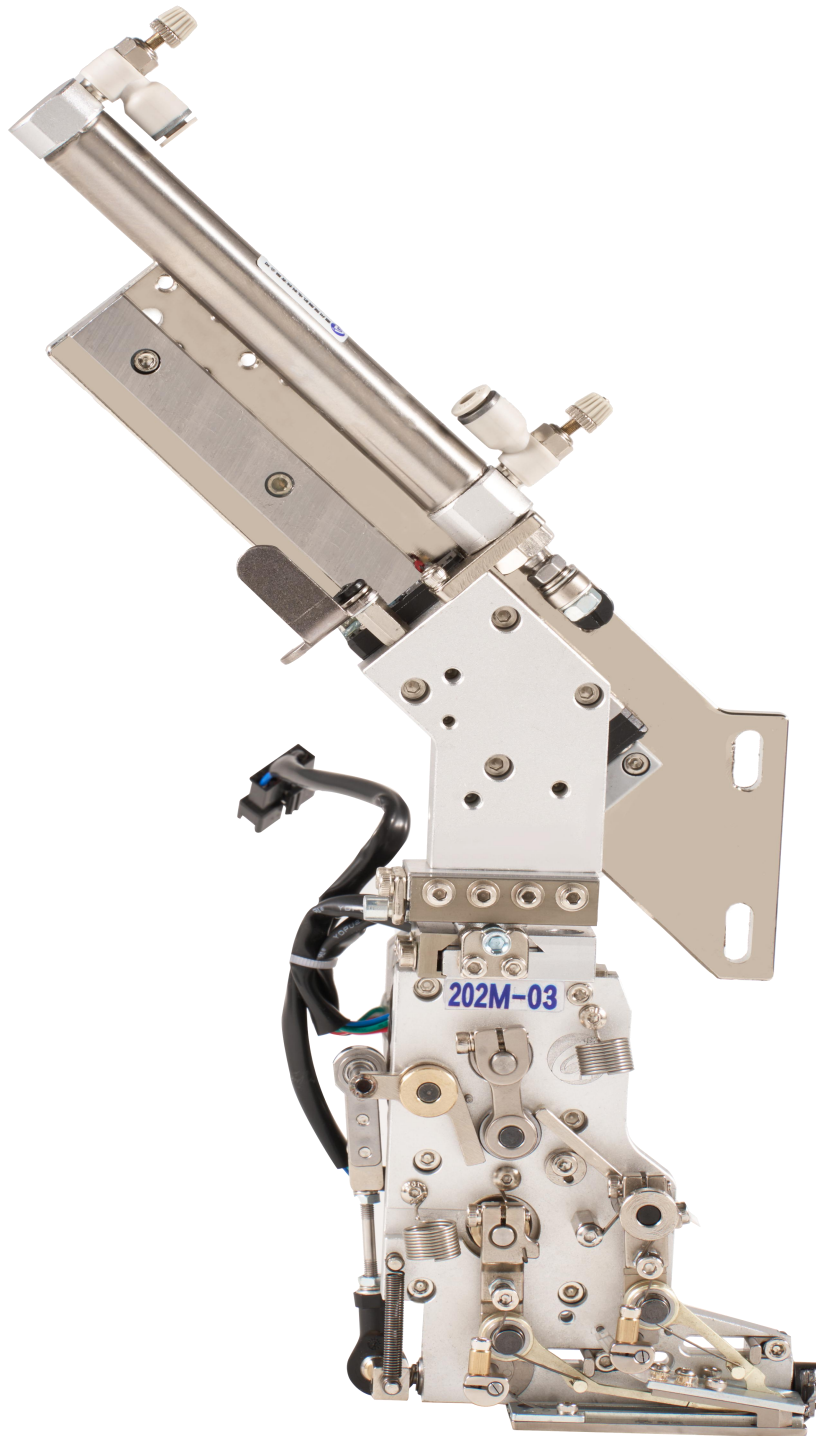


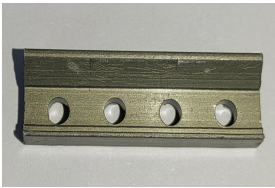
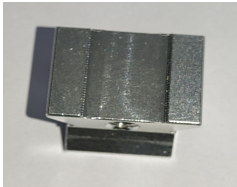
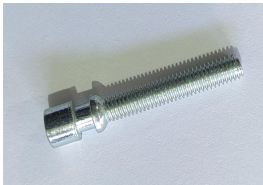


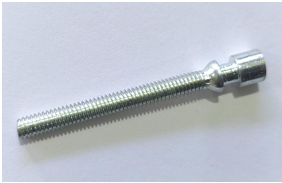
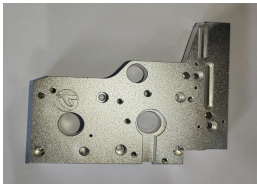
CHAMPION DEVICE

2JP202M/M1-03 PART LIST



Apr.2025

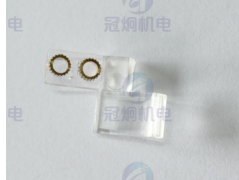
序号 Item.	物料代码 Material code	图片 Picture	方向 Direction	名称 Name
1	2JP101.1-1			2JP101调节支撑板(M4) M4 adjustable support Length: 14mm width:12mm
2	2JP101.1-2			2JP101调节支撑板(22mm) adjustable support(22mm,) Length: 17mm width:12mm
3	2JP101.1-7			调节块下 Bottom block
4	SJPX1.1-2			调节块下张紧块 Tension block for bottom block length:32mm
5	SJPX2.1-1			调节块上张紧块长 Tension block for upper block length:40mm For upper block(front)
6	2JP101.1-6			2JP101调节块(M4) 2JP101 Block(M4)
7	2JP101.1-9			调节块上(正面) Upper block(front)
8	2JP101.1-4			调节螺丝M4 Adjustiong screw

9	2JP101.1-5			调节螺丝长(M4) Adjusting screw long (M4)
10	SJPX1.4-17			电机垫圈 Motor washer
11	SJPX1.6-12			连接螺钉销 Pin
12	SJPX1.3-12			支撑架固定销 Pin
13	JP704.1-8			支撑销 Pin
14	2JP101M-03			轴承销 Pin
15	2JP102M-05		L/R	前摆杆 Swing level
16	2JP102M-20		L/R	电机座 Motor base

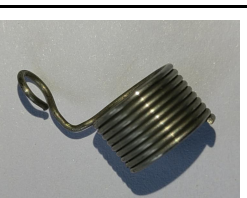
17	SJPX1.4-45			刀轴垫圈 Washer
18	SJPX1.6-18			2.5MM电机垫块 Block
19	2JP102M-22		L/R	前摆杆复位簧 Front shift return spring
20	2JP102M-14		L/R	后摆杆复位簧 Back shift return spring
21	2J1Z02-18		L/R	上动刀 Upper big knife length: 33.5mm
22	SJPX1.4-19		L/R	动刀 Cutter
23	SJPX1.4-22			前压片簧 Front sequin press
24	SJPX1.4-23			后压片簧 Back sequin ppress

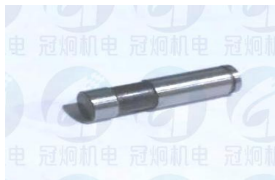
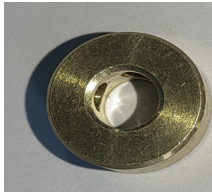
25	SJPX1.4-20			SJPX1.4-20 垫片1mm Spacer 1mm
26	SJPX1.4-20			SJPX1.4-20 垫片0.5mm Spacer 0.5mm
27	SJPX1.4-20			SJPX1.4-20 垫片0.2mm Spacer 0.2mm
28				气缸: 16x90 Cylinder 16x90
29				调节阀 Valve
30				直线导轨 Guide MGN15H-150 (length:150mm)
31			DAHAO	42H042H-2004B-009
32			RAYNEN	42H044H-2004B-005

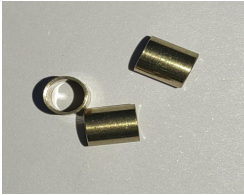
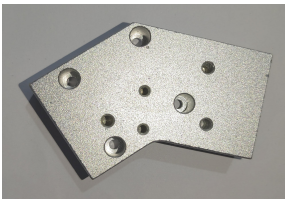
33				39H053H-2004-001
34				42H053H-2004-005
35				杆端关节轴承 SI3P/K Rod end bearing
36				双头螺柱M3X35 Screwed rod:M3X35
37				压片簧夹头组件 Sequin press fixer set
38	SJPX1.6-16			电机切片动刀复位座 Movable block
39	2J1Z05-12		L/R	2J1Z05上组合定刀 2J1Z05 Upper cutter
40	SJPX1.4-2		L/R	定刀I Bottom knife

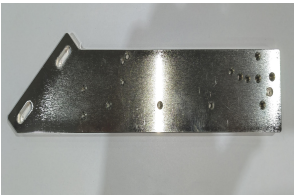
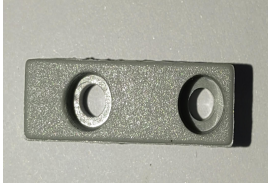
41	SJPX1.4-4		L/R	上导片板 Upper sequin guider 3mm 4mm 5mm 7mm 9mm
42	SJPX1.4-5		L/R	下导片板 Bottom sequin guider 3mm 5mm 7mm 9mm
43	2JP101.4-5		L/R	导片槽 Guider gloove
44	SJPX1.4-6			压片簧定位块 Block for sequin press
45	SJPX1.4-7			导片杆套 Guide bar set
46	SJPX1.4-8			导片杆 Guide bar
47	SJPX1.4-21			拨叉挡块 Fork stop
48	SJPX1.4-27			挡块固定螺母 Square nut

49	SJPX1.4-29B			进给轮轴（加长） Shaft (long)
50	SJPX1.4-30		L/R	前摆杆 Swing level
51	SJPX1.4-33			拨叉隔圈 Fork spacer
52	SJPX1.4-32			拨叉连接销 Fork pin
53	2JP110M-7		L/R	2JP110M前拨叉复位簧 2JP110M Fork return spring
54	SJPX1.4-38		L/R	后拨叉复位簧 Back fork return spring
55	SX-41			张紧弹簧 Tension spring
56	SJPX1.4-39		L/R	固定杆扭簧 Torsional spring

57	2JP112-2		L/R	2JP112固定杆扭簧 Torsional spring
58	SJPX301-11			拨叉摆杆挡圈 Fork rod ring
59	SJPX1.4-14		L/R	前拨叉 Front fork (yellow)
60	SJPX1.4-15		L/R	后拨叉 Back fork (yellow)
61	SJPX1.4-35			过片弹簧圈 Spring
62	SJPX1.4-16			动刀轴 Knife shaft (Length:92mm)
63	2JP101M-05			2JP101M连杆A 2JP101M Rod A
64	2JP101M-05			2JP101M连杆B 2JP101M Rod B

65	2JP102M-17			拨片切片连杆 Cutting and sending rod
66	2JP102M-16			拨片连杆B Rod B
67	SJPX1.6-11			连杆轴 Rod bearing
68	2JP101M-02			2JP101M切片连杆B Rod B for sequin cutting
69	2JP101M-06B			2JP101M连杆销B Rod Pin B
70			L/R	2JP101M切片连杆B组件 Rob B for sequin cutting set
71	SX10-18			带轮垫圈 Spacer
72	SJPX1.6-13			连杆挡圈 Ring

73	8JP8805.2-16			8JP限位套 8JP cover
74	SJPX1.4-11			复位簧固定销A Pin A
75	SJPX022-6		L/R	SJPX022高速垫条 SJPX022 high speed stripe
76	2JP102M-18			主动连杆隔套 Rod bush
77	2JP102M-15			六角螺柱 Pillar
78	SX-25		L/R	限位支撑 Support
79	JPX6-10			转动销 Roller pin
80	JP606M1.1-1		L/R	JP606M1正面连接板 Board

81	JP606M1.1-2			JP606M1正面导轨安装板 Guide board
82	JP606M1.1-3			JP606M1气缸固定块 Aircylinder block
83	SDP3.1-6			导轨挡块 Block
84				六角螺柱:M4*10+6 Pillar:M4*10+6
85	4JP403.1-2			4JP403气缸连接块 Block
86	JP704.1-8			支撑销 Pin