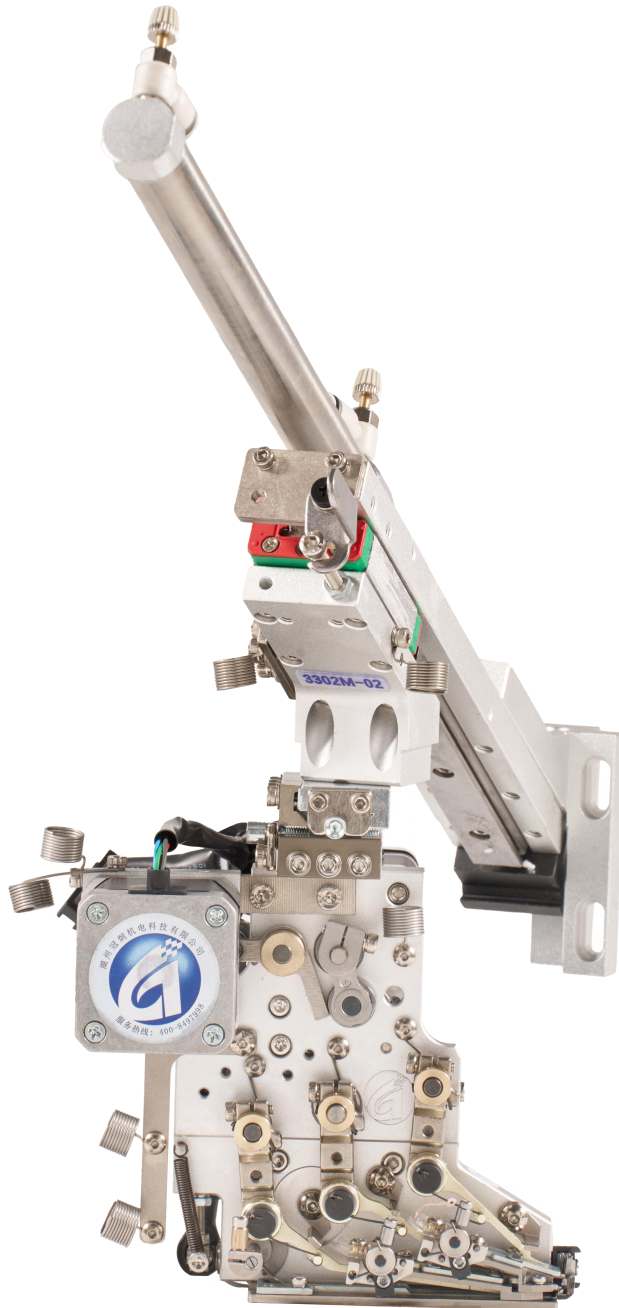
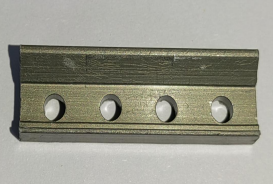
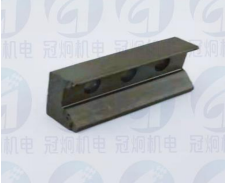
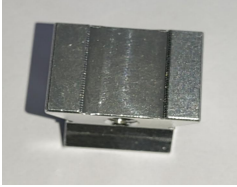
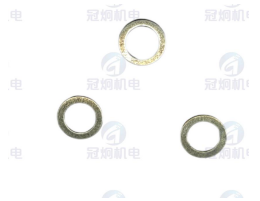


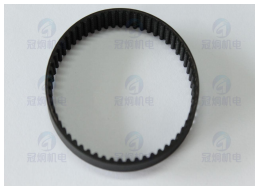
3JP3302M/M1-02 PART LIST



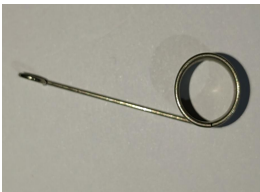
序号 Item.	物料代码 Material code	图片 Picture	方向 Direction	名称 Name
1	2JP101.1-1			2JP101调节支撑板(M4) M4 adjustable support Length: 14mm width:12mm
2	SJPX1.1-2			调节块下张紧块 Tension block for bottom block length:32mm
3	2JP101.1-7			调节块下 Bottom block
4	SJPX2.1-1			调节块上张紧块长 Tension block for upper block length:40mm
5	2JP101.1-8			调节块上 Upper block
6	SJPX1.1-4			调节块上张紧块 Tension block for upper block length:25mm
7	2JP101.1-6			2JP101调节块(M4) 2JP101 Block(M4)
8	2JP101.1-5			调节螺丝长(M4) Adjustiong screw long(M4)

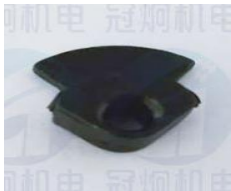
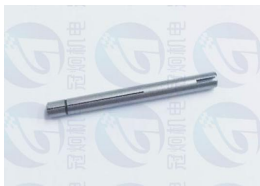
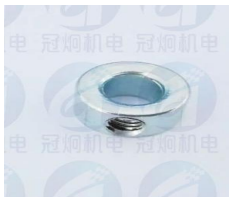
9	SJPX1.4-17			电机垫圈 Motor washer
10	SJPX1.3-9			挡圈 Ring
11	SJPX1.3-12			支撑架固定销 Pin
12	SJPX1.4-23			后压片簧 Back sequin ppress
13	SJPX1.4-20			SJPX1.4-20 垫片1mm Spacer 1mm
14	SJPX1.4-20			SJPX1.4-20 垫片0.5mm Spacer 0.5mm
15	SJPX1.4-20			SJPX1.4-20 垫片0.2mm Spacer 0.2mm
16	JP507B-3			JP507B同步带轮 Belt wheel

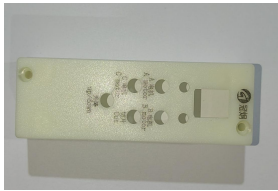
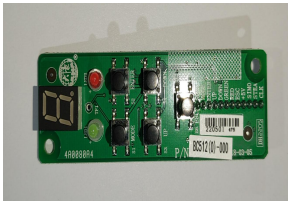
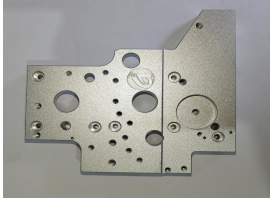
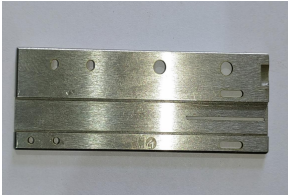
17	2JP101M-03			轴承销 Pin
18	SJPX1.4-29B			进给轮轴（加长） Shaft (long)
19	SJPX1.4-30		L/R	前摆杆 Swing level
20	SJPX1.4-33			拨叉隔圈 Fork spacer
21	JP603B-3		L/R	JP603B摆杆复位簧(0.9) shift return spring
22	SJPX1.4-39		L/R	固定杆扭簧 Torsional spring
23	SJPX1.4-45			刀轴垫圈 Washer
24	SX-41			张紧弹簧 Tension spring

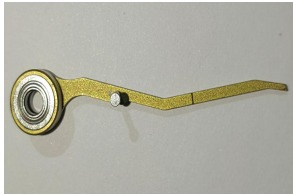
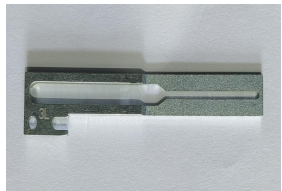
25	SJPX1.4-35			过片弹簧圈 Spring
26	3JP01-14		length: 108mm	3JP动刀轴 Knife shaft
27	3JP02-06		length: 112mm	3JP动刀轴挂片定制 Knife shaft(special)
28	2JP101M-05			2JP101M连杆A 2JP101M Rod A
29	2JP101M-05			2JP101M连杆B 2JP101M Rod B
30	SJPX1.6-12			连接螺钉销 Pin
31	JPX4.4-20			动刀复位簧(加强) Return spring for cutter
32				同步带: S3M-159-5 Belt: S3M-159-5

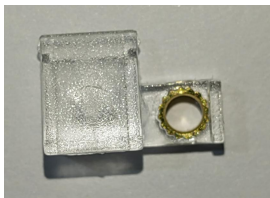
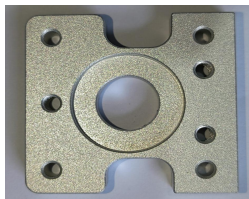
33				调节阀 Valve
34				气缸: 16x150 Cylinder 16x150
35				杆端关节轴承 SI3P/K Rod end bearing
36				双头螺柱M3X50 Screwed rod:M3X50
37				压片簧夹头组件 Sequin press fixer set
38	Encode motor		DAHAO system	Motor:17K1D7905ABG27 (3302M encode device)
39	Encode motor		RAYNEN system	Motor:17K1D7905QABG27 (3302M encode device)
40				42H053H-2004-005

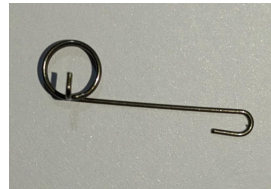
41				39H053H-2004-002
42				42H044H-2004-001
43	2J1Z02-19			过片弹簧圈 Spring
44	SJPX1.6-16			电机切片动刀复位座 Movable block (motor cutter)
45	2JP101M-01			2JP101M切片连杆A Rod A for sequin cutting
46	2JP101M-02			2JP101M切片连杆B Rod B for sequin cutting
47			L/R	2JP101M切片连杆A组件 Rod A for sequin cutting set
48			L/R	2JP101M切片连杆B组件 Rob B for sequin cutting set

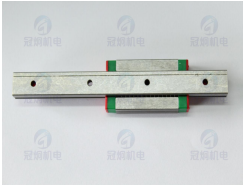
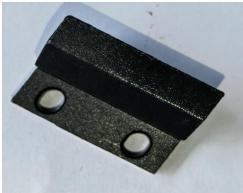
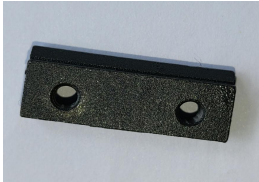
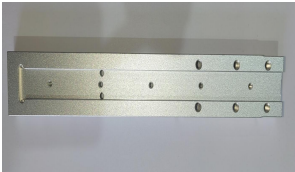
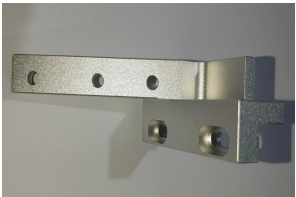
49	SJPX1.6-8			拨片连杆B Rod B
50	SJPX1.6-7			拨片连杆A Rod A
51	2JP101M-06B			2JP101M连杆销B Rod Pin B
52	SJPX1.6-11			连杆轴 Rod bearing
53	SJPX1.4-6			压片簧定位块 Block for sequin press
54	SJPX1.4-9B			压片簧固定杆B Rod for sequin press
55	JP704.2-7		L/R	704拨叉挡块 Block
56	SJPX1.6-13			连杆挡圈 Ring

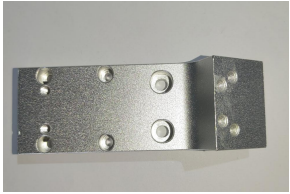
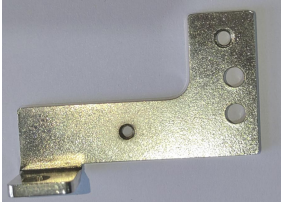
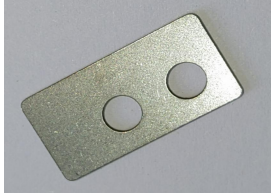
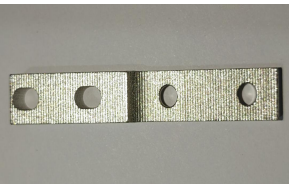
57	SJPX1.6-14			限位挡圈 Ring
58	3JP01-39		L/R	3JP垫条 Stripe
59	3JP01-43			3JP开关盒 Switch box
60	BC512			3JP开关板 Switch board
61	3JP02-34		L/R	3JP电机座 Motor base
62	3JP02-02		L/R	下定刀 Bottom fixed knife
63	3JP02-03		L/R	中间定刀 Middle fixed knife
64	3JP02-04		L/R	上定刀 Upper fixed knife

65	3JP02-42		L/R	下动刀 Bottom knife
66	3JP02-44		L/R	中间动刀 Middle knife
67	3JP02-45		L/R	上动刀 Upper knife
68	3JP01-08		L/R	后拨叉组件 Back shift fork part
69	3JP02-11		L/R	中拨叉组件 Middle shift fork part
70	3JP02-12		L/R	前拨叉组件 Front shift fork part
71	3JP02-07		L/R	下导片板 3/4/5/7/9mm Bottom guide
72	3JP02-08		L/R	中导片板3/5/7mm Middle guide

73	3JP02-09		L/R	上导片板2/3/5mm Upper guide
74	3JP02-41		L/R	固定杆安装块 Block
75	2JP104M1-14			固定杆安装块挡圈 Circle
76	3JP02-38			压片簧固定杆 Fixed rod
77	3JP02-39			压片簧定位块 Block for sequin press
78	3JP02-40		L/R	压片簧扭簧 Spring
79	3JP02-17		L/R	3JP导片槽 Guide gloove
80	3JP02-31			3JP电机安装板 Motor board

81	3JP02-37			中压片簧 Middle prssure sping
82	3JP02-32			前压片簧 Front prssure sping
83	2JP104M1-20		L/R	拨叉挡块 Fork block
84	3JP01-22			拨叉连接销 Pin
85	3JP02-18		L/R	3JP拨叉复位簧 Fork returning sping
86	2J1Z06-14			复位簧固定销A Pin A
87	SX10-18			带轮垫圈 Spacer
88	SJPX1.4-26			后摆杆定位套 Cover

89	3JP02-30			过片安装板 Board
90				直线导轨 Guide:MGN15H-200
91	JPX6-10			转动销 Roller pin
92	2JP302-4			2JP302限位块A Limitation block A
93	2JP302-5			2JP302限位块B Limitation block B
94	SX-25		L/R	限位支撑 Support
95	3JP02-21			3JP导轨座 Guide base
96	3JP02-35		L/R	3JP支架 Support

97	3JP02-36			3JP连接块 Block
98	N20220902-3		L/R	气缸安装板 Board
99	N20220902-4			气缸安装板垫板 Aircylinder board
100	2JP302C-3			2JP302C挂钩安装板 Stopper board
101	JPX6-7			气缸支架 Aircylinder support
102	3JP02-26		L/R	3JP3302-02开关安装板 Switch board
103	3JP02-19			电机板安装块-前 Block-front