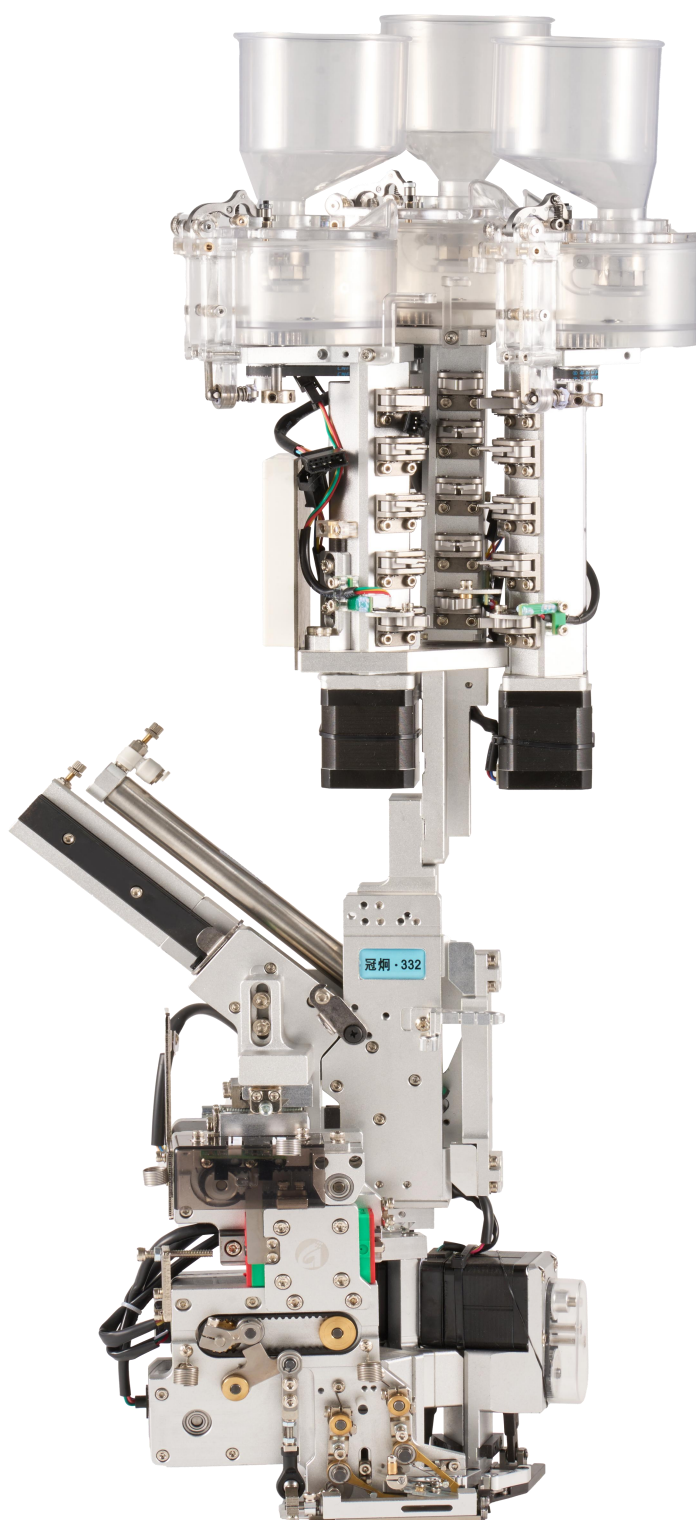


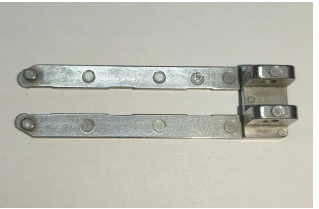
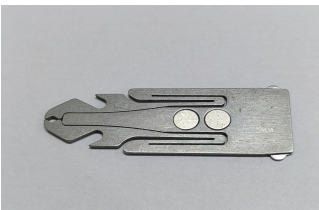
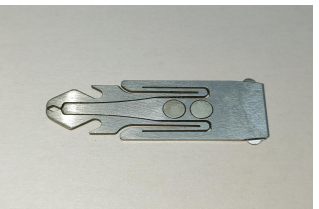
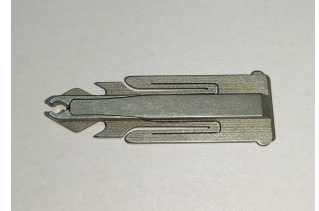


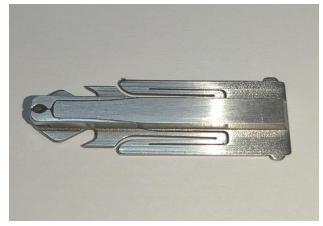
CHAMPION DEVICE

332 BEAD PART LIST

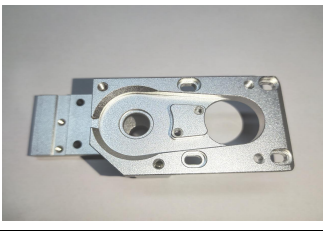
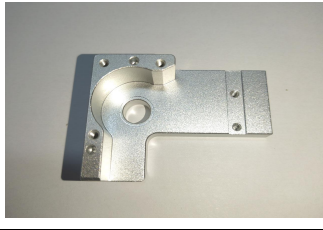


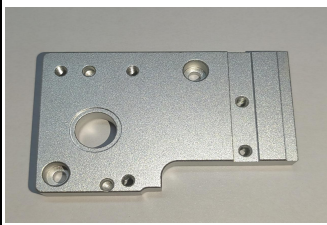
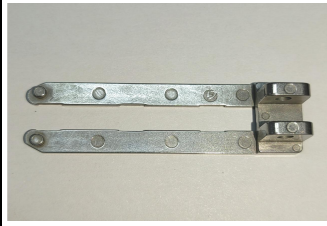
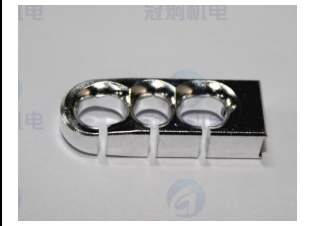
Mar.2025

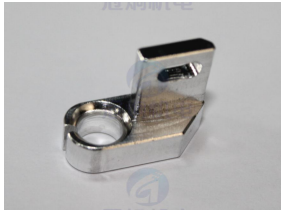
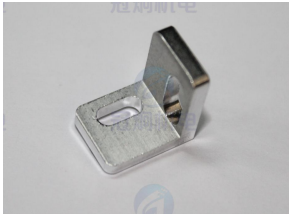
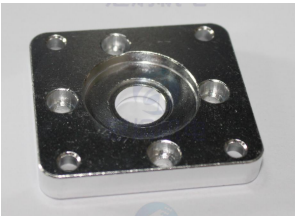
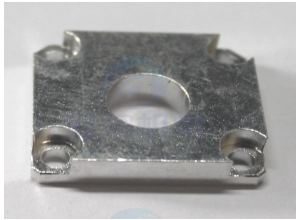
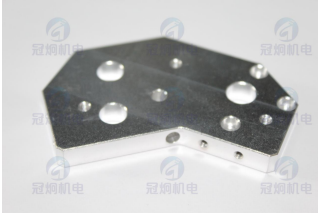
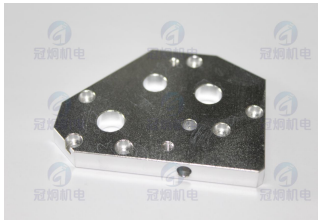
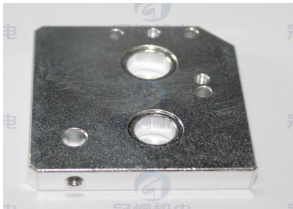
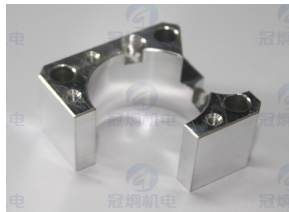
序号 Item	物料名称 Name	代码 Code	方向 Direction	图片 Picture
1	330底板 330 beads board	S330.1-08		
2	推车外 Bead pusher (outside)	S330.1-13 代替推车外 S2008.1-08	Parts	
	推车轴承销 Bead pusher pin	S2008.1-13		
	轴承: MF63ZZ Bearing: MF63ZZ			
3	散珠夹头外组件 (1.7圆珠) Bead pusher outside (1.7 round bead)	S2008.1-06F		
4	散珠夹头外组件 (圆珠) Bead pusher outside (round bead)	S2008		
5	散珠夹头外组件 (钻石珠) Bead pusher outside (diamond bead)	S2008		
6	散珠夹头外组件 (泡珠) Bead pusher outside (pearl bead)	S2008		

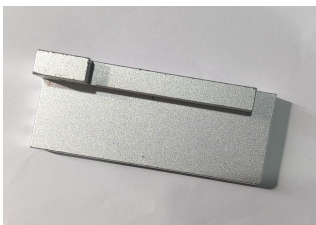
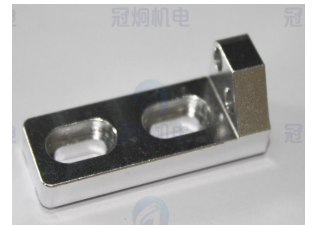
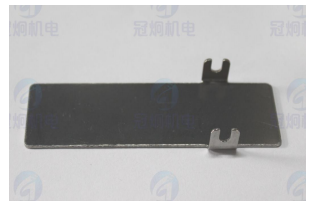
7	散珠夹头外组件 (管珠) Bead pusher outside (tube bead)	S2008		
8	散珠夹头外组件 (3*6长泡珠) Bead pusher outside (3*6 pearl bead)	S2008.1-06G		
9	散珠夹头外组件 (泡珠六边形) Bead pusher outside (Hexagon pearl bead)	S2008.1-06		
10	三珠过珠定位块 (1.7圆珠) Three bead location (1.7 round bead)	S330.1-09	L/R	
11	三珠过珠定位块 (2.0圆珠) Three bead location (2.0 round bead)	S330.1-09	L/R	
12	三珠过珠定位块 (2.5圆珠) Three bead location (2.5 round bead)	S330.1-09	L/R	
13	三珠过珠定位块 (3.0泡珠) Three bead location (3.0 pearl bead)	S330.1-09	L/R	
14	三珠过珠定位块 (4.0泡珠) Three bead location (4.0 pearl bead)	S330.1-09	L/R	

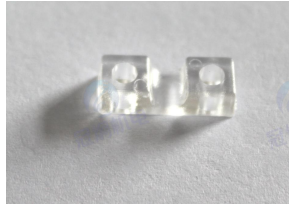
15	三珠过珠定位块（3*6长泡珠） Three bead location (3*6 pearl bead)	S330.1-09	L/R	
16	三珠过珠定位块（3.0管珠） Three bead location (3.0 tube bead)	S330.1-09	L/R	
17	三珠过珠定位块（4.0管珠） Three bead location (4.0 tube bead)	S330.1-09	L/R	
18	三珠过珠定位块（钻石珠） Three bead location(diamond)	S330.1-09	L/R	
19	三珠过珠定位块中（1.7圆珠） Three bead middle location 1.7round	S330.1-15	M	
20	三珠过珠定位块中（2.0圆珠） Three bead middle location 2.0round	S330.1-15	M	
21	三珠过珠定位块中（2.5圆珠） Three bead middle location 2.5round	S330.1-15	M	
22	三珠过珠定位块中（3.0泡珠） Three bead middle location 3.0 pearl	S330.1-15	M	

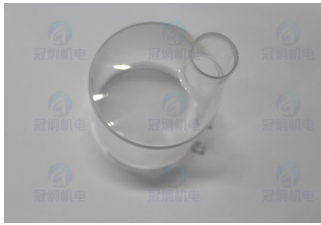
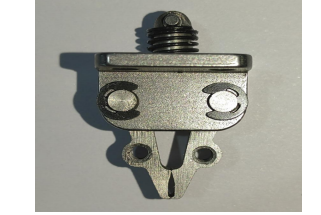
23	三珠过珠定位块中（4.0泡珠） Three bead middle location 4.0 pearl	S330.1-15	M	
24	三珠过珠定位块中（3*6长泡珠） Three bead middle location 3*6 pearl	S330.1-15	M	
25	三珠过珠定位块中（3.0管珠） Three bead middle location 3.0tube	S330.1-15	M	
26	三珠过珠定位块中（4.0管珠） Three bead middle location	S330.1-15	M	
27	三珠过珠定位块中（钻石珠） Three bead middle location diamond	S330.1-15	M	
28	三珠电机座A Three bead motor base A	S330.1-14	L/R	
29	三珠电机座B1 Three bead motor base B1	S330.1-03	L/R	
30	三珠电机座B2 Three bead motor base B2	S330.1-04	L/R	

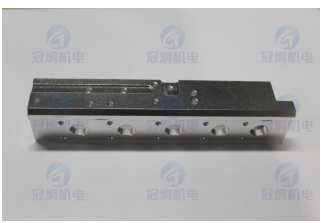
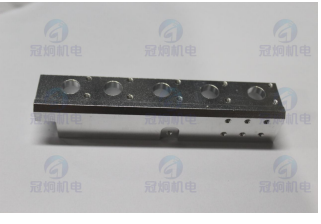
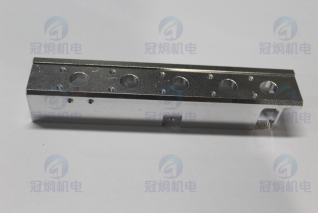
31	三珠电机座C1 Three bead motor base C1	S330.1-05	L/R	
32	三珠电机座C2 Three bead motor base C2	S330.1-06	L/R	
33	三珠同步带盖板 Three bead belt cover	S330.1-07		
34	推车外 Bead pusher (outside)	S330.1-13 代替推车外 S2008.1-08		
34	摆杆固定轴 Shaft	S330.1-12		
35	拨叉内 Shift fork (inside)	S330.1-11		
36	拨叉内 Shift fork (inside)	S2008.1-09		
37	三珠钢丝护套 Three bead stell wire jacket	S302.4-25		

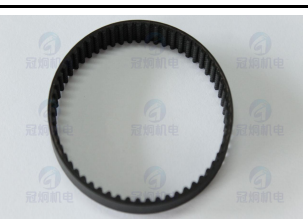
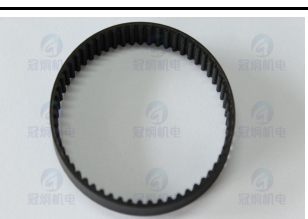
38	三珠钢丝护套2 Three bead stell wire jacket 2	S312.4-03	L/R	
39	护套调节块 Jacket adjustment block	S2006.3-13	L/R	
40	S302选珠电机座 S302 option motor base	S302.4-01	L/R	
41	S302固定座下端板 S302 fixed base down part	S302.4-02		
42	S302固定座上端板1 S302 fixed base upper part 1	S302.4-05	L/R	
43	S302固定座上端板2 S302 fixed base upper part 2	S302.4-06	L/R	
44	S302固定座上端板3 S302 fixed base upper part 3	S302.4-07	L/R	
45	S302电机垫块 S302 motor cushion	S302.4-08	L/R	

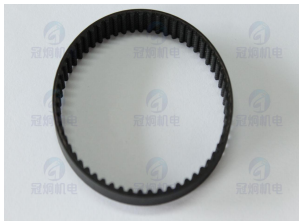
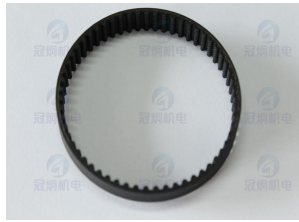
46	S302调节连接块1 S302 adjusment connection block 1	S302.4-10	L/R	
47	S302调节连接块2 S302 adjusment connection block 2	S302.4-11	L/R	
48	S302固定座连接块1 S302 fixed base connection block 1	S302.4-16	L/R	
49	S302霍尔板 S302 hall sensor	S302.4-18	L/R	
50	S302霍尔板(加厚) S302 hall sensor	S302.4-40 可代替 S302霍尔板	L/R	
51	霍尔板 Hall sensor	S1001.4-19	L/R	
52	三珠固定座盖板1 Three bead fixed base cover 1	S302.4-30		
53	固定座2调节支撑板 Adjustment support of fixed base 2	S302.4-37		

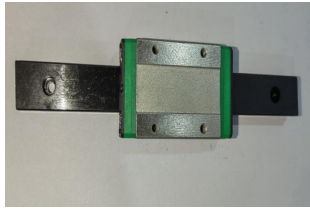
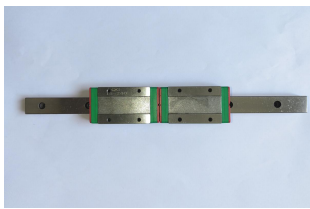
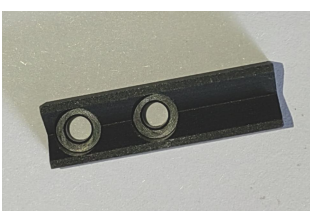
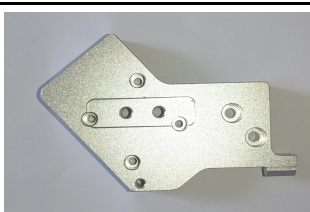
54	带轮罩盖 Pulley cover	S2008.1-17		
55	霍尔安装块 Hall installtion blcok	S1001.4-20		
56	S2006选珠凸轮 S2006 Bead option cam	S2006.4-12		
57	S2006检测凸轮 S2006 Test cam	S2006.4-13		
58	气缸固定销II Air cylinder pin II	S1001.3-10		
59	料杯 Bead cup	S2006.4.1		
60	盖板凸轮 Cover cam	S2006.4-19		
61	料斗 Hopper	S1001.5-12		

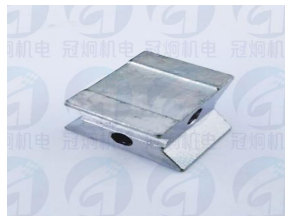
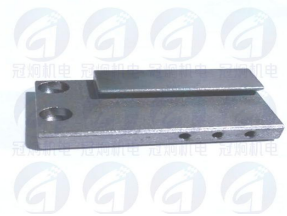
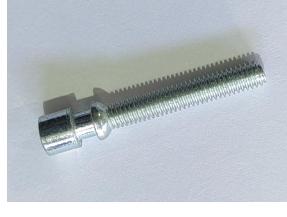
62	斜料斗 Oblique hopper	S302.4-33		
63	料斗盖 Hopper cover	S302.4-34		
64	料斗盖组件 Hopper cover set	S302.4-44		
65	三珠料杯组件2 Three bead cup set 2		L/R	
66	三珠料杯组件3 Three bead cup set 3		L/R	
67	三珠上夹子组件 Three bead upper clamp set			
68	三珠夹子组件 Three bead clamp set			
69	三珠检测夹组件 Three bead detecting clamp set			

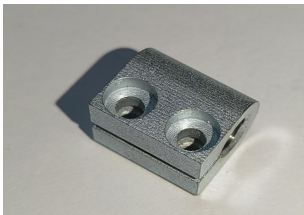
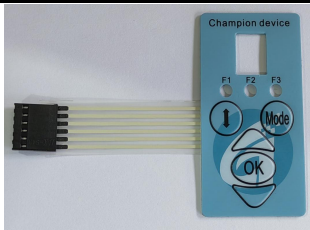
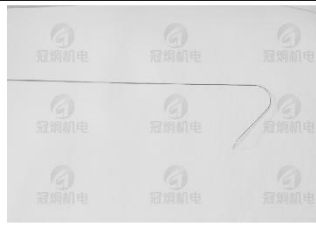
70	S302选珠固定座1 S302 Bead option fixed base 1	S302.4-03	L/R	
71	S302选珠固定座2 S302 Bead option fixed base 2	S302.4-04	L/R	
72	S302选珠固定座3 S302 Bead option fixed base 3	S302.4-09	L/R	
73	S2006垫条A S2006 Bead stripe A	S2006.3-01	L/R	
74	S2006垫条B S2006 Bead stripe B	S2006.3-02	L/R	
75	S2006升降导轨座 S2006Lifting guide base	S2006.3-03	L/R	
76	S2006升降固定板 S2006Lifting fixed board	S2006.3-04	L/R	
77	限位块A Limited block A	S2006.3-11		

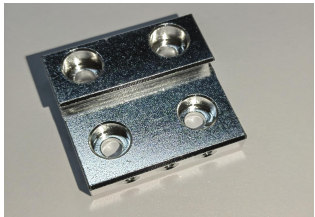
78	摆杆固定轴 Shaft	S1001.1-09		
79	推车导向块薄 Bead pusher guide block (thin)	S2008.1-12		
80	推车轴承销 Bead pusher pin	S2008.1-13		
81	齿夹拉簧销 Teeth clamp spring pin	S1001.4-18		
82	被动带轮组件 Positive belt pulley	S2006.1-05	24齿 24 teeth	
83	主动带轮组件 Active belt pulley	S1001.1.1	17齿 17 teeth	
84	同步皮带:3M-132-4.5 Belt:3M-132-4.5			
85	同步皮带:3M-141-4.5 Belt:3M-141-4.5			

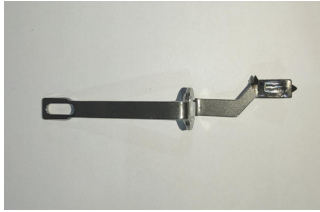
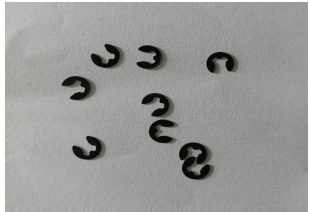
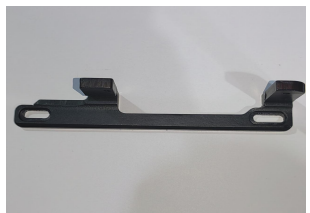
86	同步皮带:3M-144-4.5 Belt:3M-144-4.5			
87	同步皮带:3M-96-4.5 Belt:3M-96-4.5			
88	轴承: MF105ZZ Bearing: MF105ZZ			
89	轴承: MF63ZZ Bearing: MF63ZZ			
90	轴承: MF95ZZ Bearing: MF95ZZ			
91	SJPX301进给轮轴 (加长) SJPX301 Shaft (long)	SJPX301-8B		
92	气缸:CJ2B16-90-B Cylinder:CJ2B16-90-B			
93	调节阀: ASL4-M5 Valve: ASL4-M5			

94	直线导轨:MGN15H-150 Guide MGN15H-150 (length:150mm)	气缸导轨		
95	气缸:CJ2B16-120-B Cylinder:CJ2B16-120-B			
96	双滑块直线导轨:MGN15H-240 Guide :MGN15H-240 (length:240mm)	气缸导轨		
97	气缸固定座 Cylinder fixed base	S2006.3-20		
98	限位块C Limited block C	S2006.3-21		
99	导轨座加长块240 Guide base block 240	N20230902-02		
100	S2006升降固定板 1 S2006Lifting fixed board 1	S2006.3-17	L/R	
101	S2006升降固定板 2 S2006Lifting fixed board 2	S2006.3-18	L/R	

102	2JP101调节块 2JP101 Block	2JP101.1-3		
103	调节块下张紧块 Tension block for bottom block	SJPX1.1-2		
104	调节块上张紧块长 Tension block for upper block	SJPX2.1-1		
105	调节块上（正面） Upper block(front)	SJPX2.1-2		
106	2JP107调节块下 2JP107 Bottom block	2JP107-8	L/R	
107	2JP101调节螺丝 2JP101 Adjustiong screw	2JP101.1-4		
108	调节支撑板 Adjustable support	2JP101.1-1	Length: 14mm width:12m m	
109	调节支撑板(22mm) Adjustable support (2-22mm)	2JP101.1-2	Length: 17mm width:12m m	

110	4JP403气缸连接块 4JP403 Connection block	4JP403.1-2		
111	连接轴套 Connection axle jacket	JP507M1-1		
112	散珠开关盒 Bead switch box			
113	散珠开关按键板 Bead switch keyboard			
114	散珠按键膜 Bead keyboard film			
115	下料钢丝 Stell wire (A, C)	0.8*445	L/R	
116	下料钢丝 Stell wire (B)	0.8*455	L/R	
117	主动抱紧带轮组件 Active belt pulley set	5GG00110		

118	带轮抱紧块 Belt pulley block	5GG00111		
119	调节块下 Adjustment block down	S1001.2-01		
120	气缸支架 Cylinder support	JPX6-7		
121	支撑架固定销 Support fixed pin	SJPX1.3-12		
122	2JP107限位左 2JP107 limited part L	2JP107-12L		
123	闭环电机 Motor: 17PM-K148CNWA6542-19- ABZ1000LS (大豪-拨叉电机)	Old version	DAHAO	
124	闭环电机 Motor: 17K1T6542ABZS17 (大豪-拨叉电机)	New version (Replace old)	DAHAO	
125	薄款差分闭环拨片电机: 17K1-6542QABZS19-SZ (睿能-拨叉电机)		RAYNEN	

126	开环电机 Motor: 17PM-F452CNWA9102 (下料电机)			
127	开环电机Motor: 17PM-F452CNWA8073 (下料电机)			
128	散珠压脚左高速机 Bead device high speed pressure feet L	S2006-1L	L	
129	散珠压脚右高速机 Bead device high speed pressure feet R	S2006-1R	R	
130	C型开口挡圈 3 C type lock 3	Size: 3/4/5		
131	垫条A (盘带) Bead stripe A (tapping device)	19.5MM	L/R	
132	垫条B (盘带) Bead stripe B (tapping device)	12.8MM	L/R	